



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2444

Job Sheet 180499



Part No: D2444

Job Qty: 4 ea

Part Name: Pip Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/7/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		7/20/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	4 pcs		7/20/18	0.00	0.11	Small Fab		
110	QC	4 pcs		7/20/18	0.00	0.00	QC5		
120	Packaging	4 pcs		7/20/18	0.00	0.00	Packaging3		
130	QC21-SA	4 Ea		7/20/18	0.00	0.00	QC21		

Part Op 100 - Assemble D2444 as per Dwg D2444 Identify as D2444
Descriptions: 120 - LOCATION : GA

[Handwritten signatures and initials]
DAS
38
9-89
DAS
21
9-89
JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
BLRS-002	Quick Release Pin (3/16" X 1.5")	4 pcs (1 ea)	90-Start up Operation	5045253 5021436
D2690-6	Lanyard	4 Ea (1 ea)	90-Start up Operation	5092636

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	BLRS-002	4	34	0
	D2690-6	4	18	0

Part Specifications

Specifications could not be found.

Plex 7/9/18 7:56 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	Rework	Cross tube	Water Jet	Engineering	
Part No. _____	Scrap	Small Fab	Prod. Eng. Coord.	Quality	
NCR No. _____	Use-as-is	Finishing	Proc/Store/Packaging	Other	
Date: _____	Suspected Unapproved	Large End	Supplier		
Step #: _____					MRB (QSI042) Approval
_____					Completed By
_____					Lead hand / Supervisor Approval Verification
_____					QC / QA Coordinator Approval

Container No: S093430
Part: D2444
Job No: 180499
Serial No/Batch: S093430
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: _____

Date: 07/18/18

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Root Cause		Defect		Disposition	
Environment	No Re-verifica	Grain	Weld	Wrong Stock Pulled	Out of Sequence
Design	Operator			Off-set	Mislabeled
Doc/Data	Offset/Setup			Fit/Function	Misaligned/off center
Equip/Tooling	Supplier				
Handling/Pre	Training				
Material	Use for Testing				
Internal Transport	Poor Information				
Tribal Knowledge	Rushing				
LOA	Product Improvement				
Substation	Process Improvement				
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due				
OTHER: _____					